

Machine and Tool BLUE BOOK

CUMULATIVE INDEX

JANUARY through DECEMBER 1962

	Month	Page
Assembling		
In-Process Inspection Simplifies Transmission Assembly	Feb	118
Are Assembly Lines Overrated?	Feb	121
Automatic Assembly Can Help You 3 Ways	Jun	104
Tooling Island Aids Machine Tool Assembly	Jul	102
Component Kits Speed Circuit Board Assembly	Aug	84
For Farmall's Model Mix, Computer Speeds Balancing of Assembly Line Workload	Nov	106
Brazing		
Brazing Titanium Carbide	Jan	121
Chucks		
Chuck the Big Ones	Aug	96
"Cold" Chucks Take Hold in Precision	Dec	125
Surface Grinding		
Cutting Tools (columnists)		
Brazing Titanium Carbide	Jan	121
Machining High-Strength Steels	Feb	125
Positive-Rake Inserts		
in Negative Rake Holders	Mar	142
Carbide Machining of Stainless Steels	Apr	109
The Functions of Rake	Jun	129
Tool Life Variables in Planning Production	Aug	113
Factors in Cutting Tool Selection—Part 1	Oct	125
Factors in Cutting Tool Selection—Part 2	Nov	131
Metallurgical Factors Affecting Service Life of Tool Steels—Part 1	Dec	127
Cutting Tools		
Snap-Ring Grooves Put in by Drilling Units	Jan	98
Cartridges in Slotted Spindle Plates		
Provide "Recoverable Tooling"	Jan	112
How Pratt & Whitney Aircraft Established Useful Equipment Standards	Feb	106
Laser—Metalworking's Newest Tool	Sep	113
Carbide Impregnation Boosts Tool Life	Sep	122
Drilling & Finishing of Holes		
Introduction	May	105
The Limits of Tolerance—Part 1	Jun	119
The Limits of Tolerance—Part 2	Jul	105
Elements of the Twist Drill—Nomenclature, Point Angle, Chisel Edge, Web Thinning, and Modified Drill Points	Aug	104
Elements of the Twist Drill—Split Point, Point Angles, Multiple-Cut Drills, and Double-Margin Drills	Sep	125

CUMULATIVE INDEX

Electro- Discharge Machining	Elements of Twist Drill—Speeds and Feeds, Chip Breakers, and Chip Removal Oct 120
	Elements of the Twist Drill—Bushings, Lubricants, and Cutting Fluids Nov 127
	Deep Hole Drilling, Opposed Drilling, Drilling and Tapping Dec 121
Engineering	"Piccolo Punching" Anti-Icing Tubes Oct 118
	The Future for Young Engineers Feb 100
	Engineering Drawing Goes to Tape Control at General Dynamics/Fort Worth Jul 96
Exposition	Preview of the A.S.T.M.E. Tool Exposition May 133
Forming	Forming Parts from Continuous Galvanized Sheet Jan 90
	Magnetic Field—Latest Metalworking Tool Jan 110
	Power Bender Speeds Production at Automotive Parts Plant Feb 123
	High Velocity Working Pressure Puts Precision Forging on a Production Basis Mar 118
	Conventional Press Brake Equipment Forms Plastic Sheet Mar 122
	Forming Metal Bands for TV Picture Tubes May 118
	Coining Brass Emblems and Jewelry Findings Aug 112
	Ice—Hottest New Die Material for Explosive Forming Sep 102
	Forming 110,000 Terminal Plugs a Day with Four-Slide Tooling Sep 118
	In Round—Out Square—Expander Holds Key to Product Redesign Oct 110
	Curved "Helper" Section Aids Roll Forming Shells for Mixer Drums Oct 115
	Torque Converter Hub Now Extruded Nov 115
	Freeze Forming—New Lab Technique Dec 118
Grinding, Finishing, Honing	Surface Grinding to Ten Millionths of Inch Feb 116
	Abrasives Spark the Automotive Industry Mar 107
	Full Pressure for Air Tools Saves Money Apr 96
	Internal Grinding of Deep Blind Holes Jul 104
	Superfinishing Discs with Stones in Tandem Oct 124
	Horizontal Hone Uses Rotating Work-Piece Nov 118
	"Cold" Chucks Take Hold in Precision Surface Grinding Dec 125
Heat Treating (columnist)	Why Heat Treat? Mar 145
	How Carbon Steels Respond to Heat Treatment May 127
	Influence of the Cooling Rate Jun 132
	Softening Heat Treatments Jul 113

JANUARY through DECEMBER 1962

Industrial Economics

Hardening Heat Treatments	Aug	119
Drawing and Tempering	Sep	133
Surface Treatments	Oct	133
Methods of Heating and Quenching	Nov	135
Relation of Design; Types of Furnaces	Dec	133

Inspection, Quality Control, Measurement

In-Process Inspection Simplifies		
Transmission Assembly	Feb	118
Maytag Executives Define Quality Control	Apr	86
Rack Leads Charted on Gear Analyzer	Apr	104
"No Charge" Gage Block Service	Apr	107
Automatic Assembly Can Help You 3 Ways	Jun	104
Dynamic Balancing—A Study in Accuracy	Jul	98
Federal Opens Measurement Center	Nov	143
A. O. Smith Fabricates and Inspects the Big Ones for the Oil Industry	Dec	106

Interesting Motions

Cam and Rack Produce Intermittent		
Rotary Motion	Jan	116
Three Slides Operated from One Power Source	Feb	128
Cam Controls Machine's Speed and Timing	Mar	139
A Varying Intermittent Rotary Motion	Apr	120
Swinging Gears Produce a Variable		
Rotative Motion	Jun	136
Rotating Shaft Drives Irregular Slide	Aug	116
Reciprocating Slide Drives Intermittent Slide	Oct	140
Variable Lever Movements with Single Cam	Nov	144
Hypocycloidal Gearing Produces		
Straight-Line Motion	Dec	136

Interviews

Jack Schiller, Asst. Supt., Mfg. Development, N. C. Works, Western Electric Co.	Feb	100
Irwin Rose, VP-Mfg., and Charles Gecan, Mgr., Quality Control, Maytag Co.	Apr	86
Robert Gladfelter, Pres., and Donald Lamb, VP-Engng., Detroit Power Screwdriver Co.	Jun	104
Robert Sheridan, Pres., Nationwide Leasing Co. ..	Jun	112
Joseph Riggs, Chm., and James Coultrap, Pres., Miehle-Goss-Dexter, Inc.	Sep	109

Jigs & Fixtures

Which Hole Locator Is Best?	Apr	92
Hydraulic Clamps Minimize Distortion in Milling Aluminum	Apr	102
Fixtures for N-C Machines	Oct	102

CUMULATIVE INDEX

Lubricants and Coolants (columnist)

Selecting the Lubricant	Jan	123
What to Look for When Specifying		
Lubricants and Coolants	Feb	130
How Coolants Aid Metalworking	Mar	135
Designing for Lubrication	Apr	113
Maintenance and Lubrication	May	125
Hydraulic Power Transmission Fluids	Jun	126
Lubricant Stability	Jul	117
Endurance Value of Petroleum Lubricants	Oct	136
Fire Hazards and Contaminants	Dec	130

Machining

Snap-Ring Grooves Put in by Drilling Units	Jan	98
Transfer Machine Builder		
Automates Short Runs	Jan	104
Hydraulic Clamps Minimize Distortion		
in Milling Aluminum	Apr	102
Rotundas Replace Rows in Screw Machine		
Shop That Is Different	Jul	90
The Case for Friction Band Sawing	Aug	90
Chucking the Big Ones	Aug	96
Laser—Newest Metalworking Tool	Sep	113
Machining Liquid-Cast Polyurethanes	Nov	120
Hot Machining the Tough New Alloys		
with Aid of R-F Resistance Heating	Dec	114

Manpower Management (columnist)

Selling New Methods to the Rank and File	Jun	123
Selling Work Standards to the Rank and File	Jul	109
Do You Keep Visiting Salesmen		
on a "Twelve-Hour Week?"	Aug	123
So You Won't Get a Union and You Won't		
Have a Strike! How Do You Know?	Sep	136
Can the Japanese Teach Us Anything		
About Labor Relations?	Oct	130
Try a Little Industrial Engineering		
on Your Salesmen's Compensation!	Nov	140

Maintenance

Lathe Maintenance Minimized with Nylon	Jan	101
Preventive Maintenance Pays Off		
at International Harvester	Mar	127
Tags Flag Machine Failures at Timken	Mar	134
Training the N-C Maintenance Man	May	122
Maintenance and Lubrication	May	125

Numerical Control (columnist)

How a Numerical Control System Operates	Jan	118
Applications for Numerical Control	Feb	134

Numerical Control

N-C Economizes Circuit Board Drilling	Apr	99
Training the N-C Maintenance Man	May	122

JANUARY through DECEMBER 1962

	N-C Keeps Pace with Space Age Needs May 130 N-C Speeds Drilling of Die Sets Jun 116 Engineering Drawing Goes to Tape Control at General Dynamics/Fort Worth Jul 96 They Grew Up with Numerical Control at Miehle-Goss-Dexter Sep 106 Fixtures for N-C Machines Oct 102
Plastics	Lathe Maintenance Minimized with Nylon Jan 101 Conventional Press Brake Equipment Forms Plastic Sheet Mar 122 Machining Liquid-Cast Polyurethanes Nov 120
Punching	Ganging Up on Punching Costs Aug 98 "Piccolo Punching" Anti-Icing Tubes Oct 118
Sawing	The Case for Friction Band Sawing Aug 90
Stampings (columnist)	From a Casting to a Stamping Aug 109 Three Approaches to Stamped Support Brackets for Round Shafts Sep 130 Variations of Stamped Pulleys Nov 138
Tools and Dies	Cartridges in Slotted Spindle Plates Provide "Recoverable Tooling" Jan 112 Conventional Press Brake Equipment Can Form Plastic Sheet Mar 122 An American Tool and Die Maker Sets Up Shop in India May 113 Forming Metal Bands for TV Picture Tubes May 118 N-C Speeds Drilling of Die Sets Jun 116 Ice—Hot New Die Material for Explosive Forming Sep 102 Forming 110,000 Terminal Plugs a Day with Four-Slide Tooling Sep 118 Torque Converter Hub Now Extruded Nov 115 Freeze Forming—New Lab Technique Dec 118
Tracing	Tracer-Controlled Table Speeds Multiple-Hole Drilling Dec 116
Welding	Fast Welding of Tanks with Portable Submerged Arc Welder Jun 109 Welded Bearing Retainers Now Practical with New Projection Welding Technique Aug 101 Laser—Metalworking's Newest Tool Sep 113 Curved "Helper" Section for Roll Former Facilitates Subsequent Seam Welding Oct 115 A. O. Smith Fabricates the Big Ones for the Oil Industry Dec 106

CUMULATIVE INDEX

Shop Hints

Die for Making Angle Brackets	Jan	126
Slotted Tube Speeds Trueing of Chuck Jaws	Jan	127
Recess in Punch Reduces Grinding Time	Jan	128
Adapter for Centering	Jan	128
Quick-Acting Jig Latch	Jan	129
Locating the Pressure Position		
on a Dieing Machine	Feb	136
Supporting Bushing for Small Diameter Stock	Feb	137
Socket Wrench Extensions Drive Counterbore	Feb	137
Emergency Tooling for Burr-Free Holes	Feb	139
Inserted Sections in Blanking Dies		
Solve Machining Problems	Feb	141
Edge Finder for Toolmaker's Microscope	Mar	148
Spring Flips Cut-Off Work into Box	Mar	149
Dowel Pins in Vise Jaws		
Speed Angular Work Setting	Mar	149
Timing Belts Reduce Loads on Bearings	Apr	116
In-Lathe Drill Jig Eliminates Extra Handling	Apr	116
Collet Pads Hold Square Stock		
in Three-Jaw Chuck	Apr	118
Shot-Filled Jar Holds Small Tools	Jun	138
Using Vernier Calipers to Measure a Step	Jun	138
Use Solderless Terminals		
to Store Hex Key Wrenches	Jun	140
Alignment Bar Guides Hacksaw for Angle Cut	Jun	140
Layout Die Applicator	Jul	126
Inertia Chuck Remover	Jul	126
Spring Helps Ejector Pin Last Longer	Jul	128
Preventing Slugged Parts from Sticking	Jul	128
Wheel Puller Doubles as a Clamp	Sep	140
Cap Over Draw-In Collet		
Provides Accurate Length Stop	Sep	140
Spanner Wrench Made from Tube Section	Sep	142
I-Beam Section Holds Pins for End Grinding	Sep	142
Clamp Design Equalizes Pressure	Oct	142
Wheel Change Brace Locks		
for Surface Grinding	Oct	142
Turning a Square into a Round	Oct	144
Bending Die Has Built-In Slides	Nov	148
Drill Breakage Eliminated		
at Angular Intersection	Dec	138
Adjustable Clamp for Welding Angle Joints	Dec	139
Burr Shaver Leaves Scribed Lines Intact	Dec	140

